

# MOULDING INSTALLATION

## General

### • Use only Focal Point DegaBond 948 Adhesive #33333.

- Focal Point mouldings have the same density and workability as white pine.
- Mouldings that have been stored in hot conditions should be allowed to cool down to normal temperatures before installation.
- Focal Point mouldings are factory primed.

# 1. Cutting

- Mark projection and depth on walls and ceilings. These dimensions can be found in the chart on the back of this sheet.
- Cut 45° compound miters for inside and outside corners (*do <u>not</u> cope inside corners*). Apply DegaBond 948 Adhesive #33333 and fasten with trim screws or finish nails.
- Cut butt joints for all straight joints, apply DegaBond 948 Adhesive to both edges. (*do not use scarf or lap joints*).
- For large profiles (8" face or larger) apply 1/4" bead of DegaBond 948 #33333 to the top and bottom bedding edges on the back side of moulding (*see Figure 1*) or apply DegaBond 948 #33333 to inside wall and ceiling marks.
- Cut mouldings 1/4" longer and spring into place. If necessary, screw a wooden block to the wall and spring moulding against the block. Screw or nail moulding into place then remove the block (*see Figure 2*).
- Screw or nail moulding every 16".
- Remove excess wet adhesive with mineral spirits.

# 2. Finishing

- Caulk mouldings to wall and ceiling using a paintable latex caulk.
- Fill screw or nail holes with vinyl spackle.
- Cover joints with vinyl spackle and lightly sand with fine grit paper.
- If factory primer is sanded off, apply vinyl spackle to area, lightly sand and prime.
- Use a high-quality latex or oil-based paint.
- Do NOT use lacquer paints.

#### See Moulding Cut Guide for proper table and blade cut angles

### Please Read And Follow All Installation Instructions Carefully

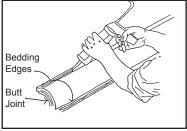


Figure 1

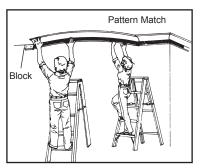


Figure 2

#### Important Information:

Use Only DegaBond 948 Adhesive.

Call your local dealer with any quesitons.